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## OSOB 77 ALUMINIUM PROFILES QUALITY MILL CERTIFICATE OF XINGFA

VĂN PHÒNG ĐẠI DIỆN TẠI HÀ NỘI CÔNG TY TNHH

ALLOY & TEMPER 6063				page at the second		SEANWINDOW CO.,LTD  DELIVERY DATE					2023-11-11		
		-	FILES	100						sa semente	IGHT (KG)	A Company of the Land	ACCUPATION OF THE PARTY OF THE
		PE	309		(4)				1		7,948	ĐÍNH K	
PACKING LIST NO.					ICTION STANDARD : G				2023A584 PXK SÓ:			60×12.342.124:+.	
						STA	Cu	Mn	Cr Cr			Zn Ti	
Chemical Compose	STANDARD (%)		Mg 0.45- 0.90	0.20- 0.60	Fe ≤ 0.35	<b>≤</b>	0.10	≤ 0.10		≤ 0.10	≤ 0.10	≤ 0.10	Rem.
	TESTING RESULT(%)		0.514	0.413	0.134		0.013 0.013			0.005	0.007	0.028	Rem.
Tensile Test	TESTING ITEM		TENSILE STRENGTH Rm(N/mm²)		ST		YIELD RENGHT <sub>0.2</sub> (N/mm <sup>2</sup> )		ELONGATION A <sub>50mm</sub> (%)		Control of the second	WEBSTER HARNDNESS (HW)	
	STANE	STANDARD		≥160				≥110		≥8		≥8	
	The Control of the Control of the	TESTING RESULT		188			162	Maria de la companya		9.5		10.0	
		PI	ROPERT	TIES O	ELECT	rro	STATIC	POWD	ER	COATI	NG FILM		
TEST ITEM STANDARD REQUEST			TEST RES	ULT	TEST ITEM		STANDARD REQUEST		TEST RESULT				
THICKNESS (µ m)		LOCAL THICKNESS ≥ 40		70		IMPACT RESISTANCE		NOT SHOW ANY SIGN OF CRACKING OR DETACHMENT		NY SIGN OF			
GLOSS		3-30 ±5 31-70 ±7 71-100 ±10		PASS						NO CRACKING DETACHMENT			
BOILING WATER RESISTANCE		NO DETACHMENT OR WRINKLE EXIST ON THE COATING SURFACE, BUT SOME DISPERSIVE MINUTE BLISTERS IS ACCEPTABLE, ADHENSION SHALL MEET GRADE 0		PASS		COLOR AND COLOR DIFFERENCE		BE BASICALLY CONSISTANT WITH COLOR SAMPLES. WHEN EVALUATE THE COLOUR BY INSTRUMENT TEST THE COLOUR DIFFERENCE AEab BETWEEN THE SOLID COLOUR COATING BE NOT MORE THAN 1.5		PASS			
DRY ADHESION		0 CLASS		0 CLASS		INDENTATION		THE INDENTATION ≥ 80		115			
WET ADHESION		0 CLASS		0 CLAS	s	HYDROCHLORIC ACID RESISTANCE		COATING SURFACE NOT EXIST ANY BLISTER AND OTHER OBVIOUS CHANGES		PASS			
BOILING WATER ADHESION		0 CLASS		0 CLAS	s	MORTAR RESISTANCE		THE COATING SURFACE SHALL NOT EXIST ANY DETACHMENT AND OTHER OBVIOUS CHANCES		有用 PASS			
	SURFACE QUALITY					PASS		RESULT		1	质量	s 部 /	
TOLERANCE (HIGHEST SERIES)					PASS	-	KESULI				W 120		

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